POLYESTER LAMINATE MATERIALS

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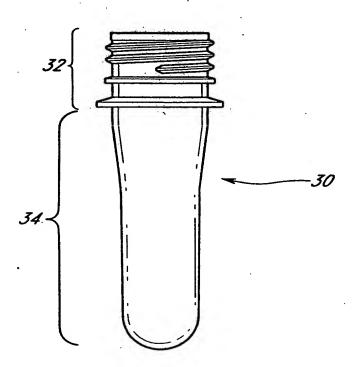


FIG. 1

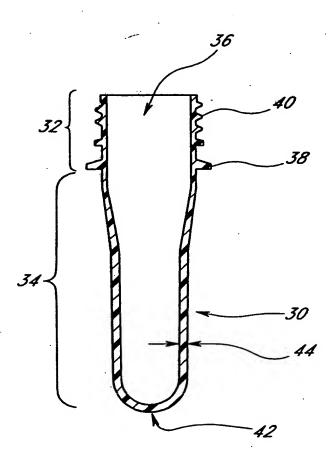


FIG.2

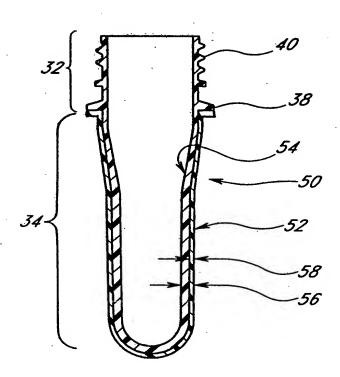


FIG.3

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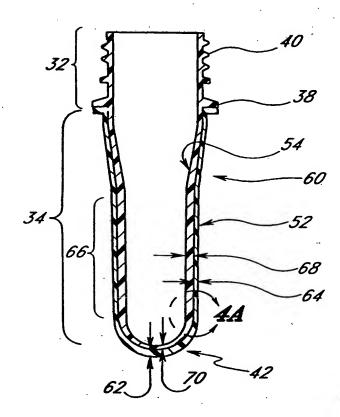


FIG.4

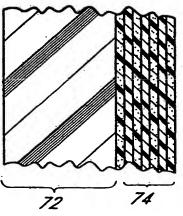


FIG.4A

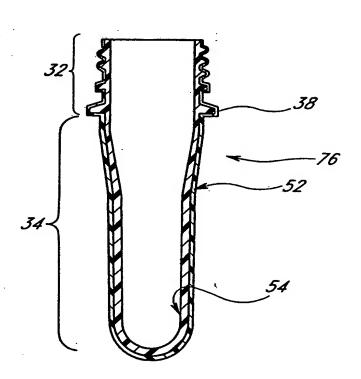


FIG.5

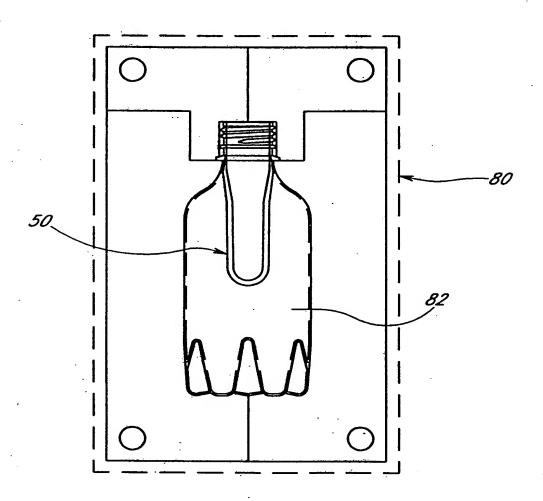


FIG.6

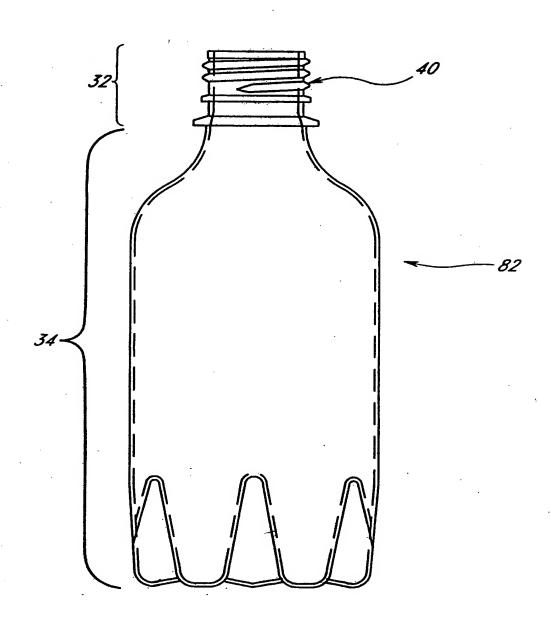


FIG.7

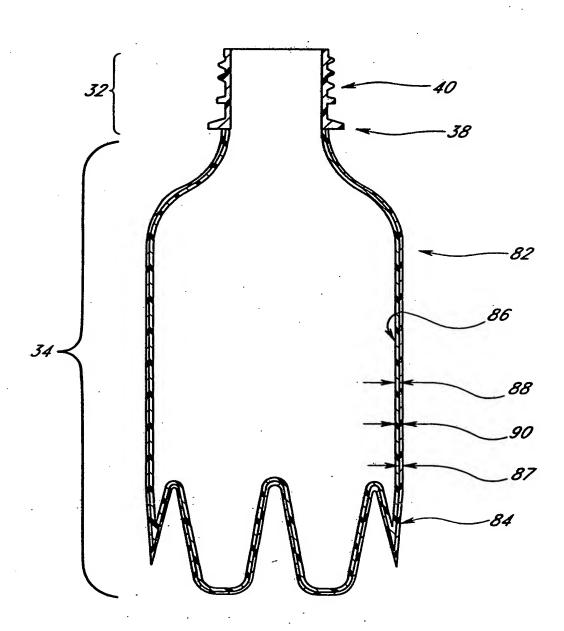


FIG.8

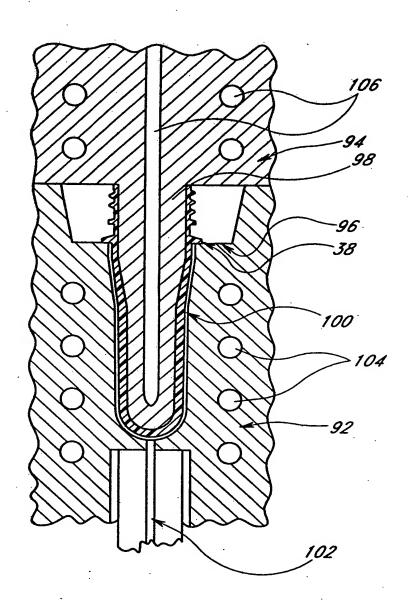


FIG.9

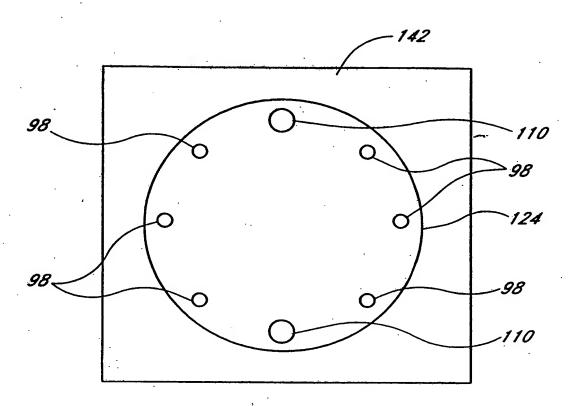


FIG. 10

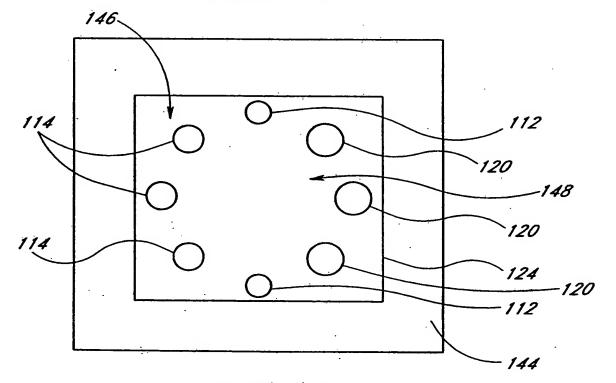


FIG.11

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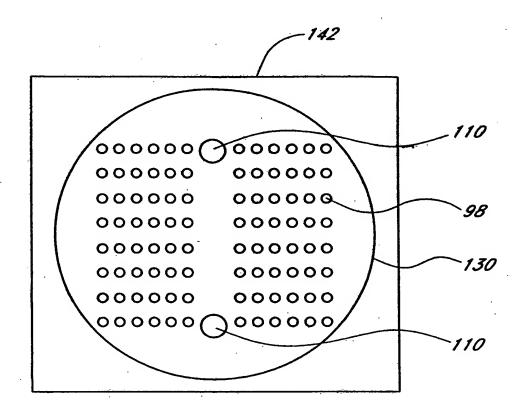


FIG. 12

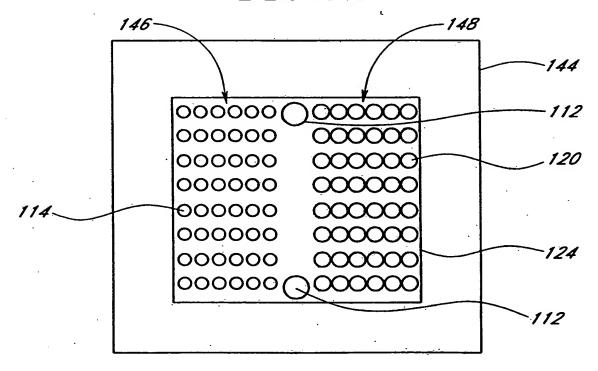
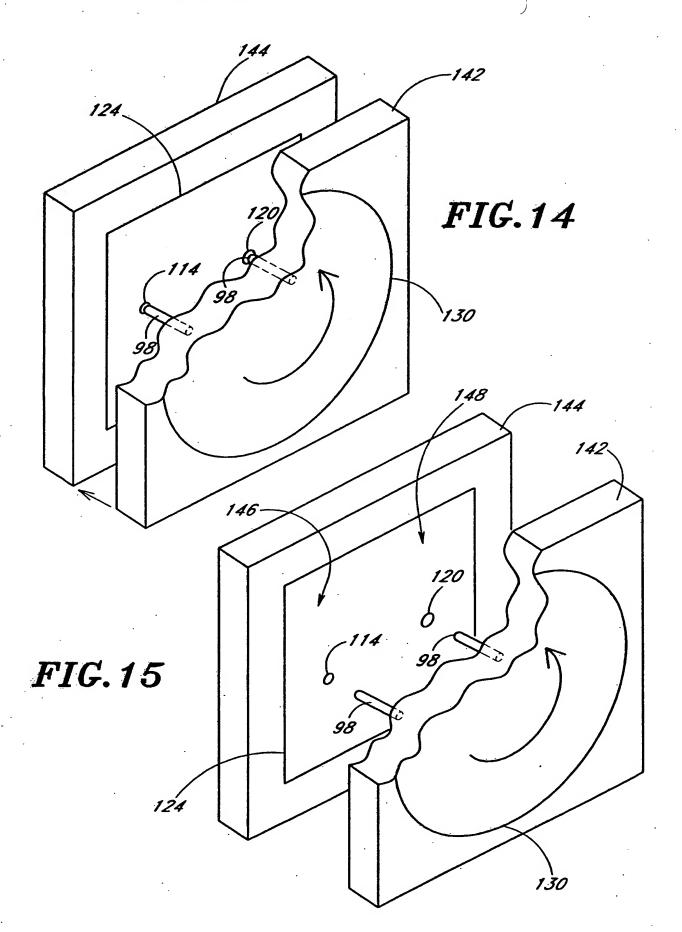


FIG. 13



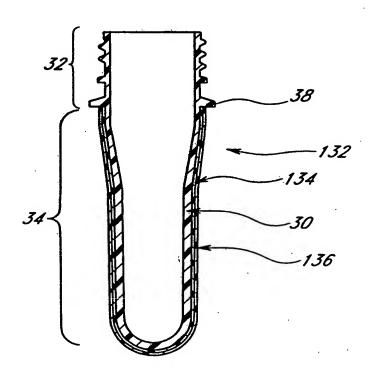


FIG. 16

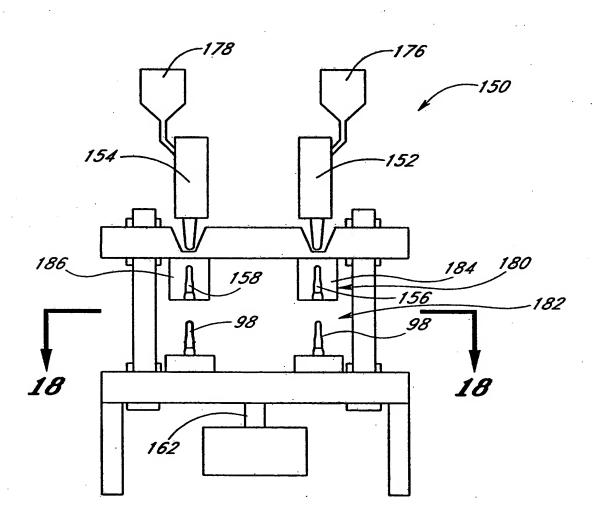
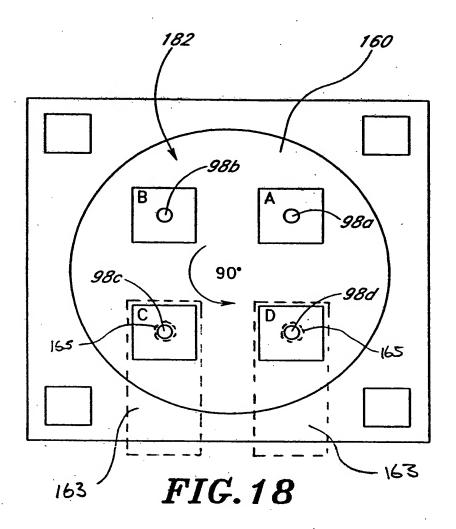


FIG.17

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ACTIVITY	New Cycle start point	Insert mandrel into	Inject and cool	Remove mandrel from cavity	Index 90°	Insert mandrel into coating cavity	Inject and cool	Remove mandrel from cavity	06 xepul	Preform cools on mandrel	ludex 90.	Preform cools on mandrel	Eject preform	.06`xepul	
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STATION A a	STATION B	STATION C	STATION D

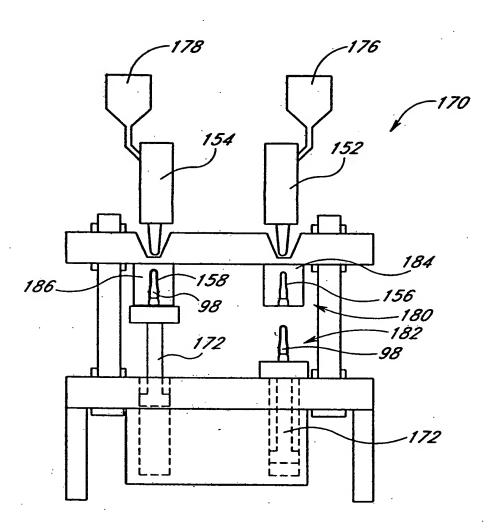


FIG.20

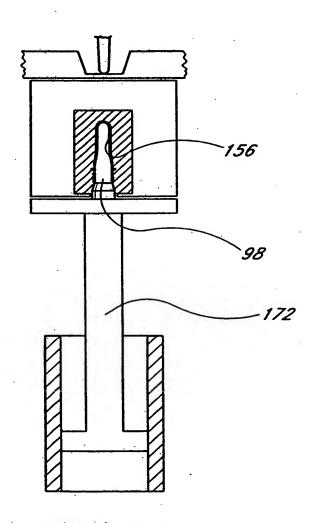


FIG.21

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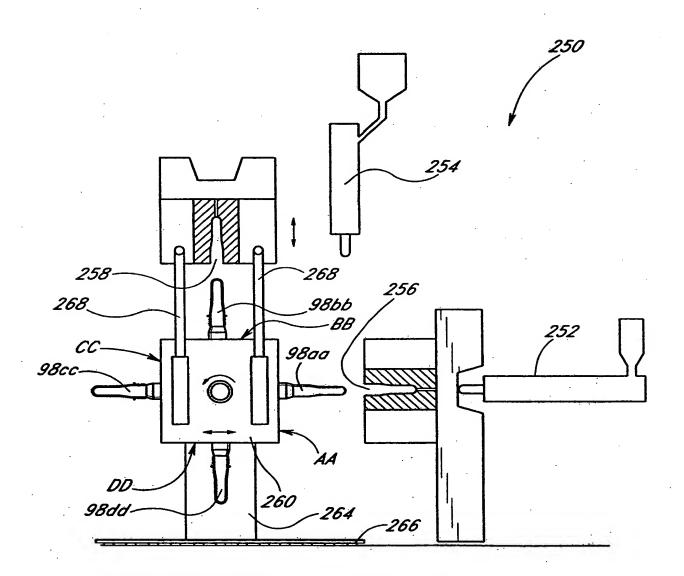


FIG.22

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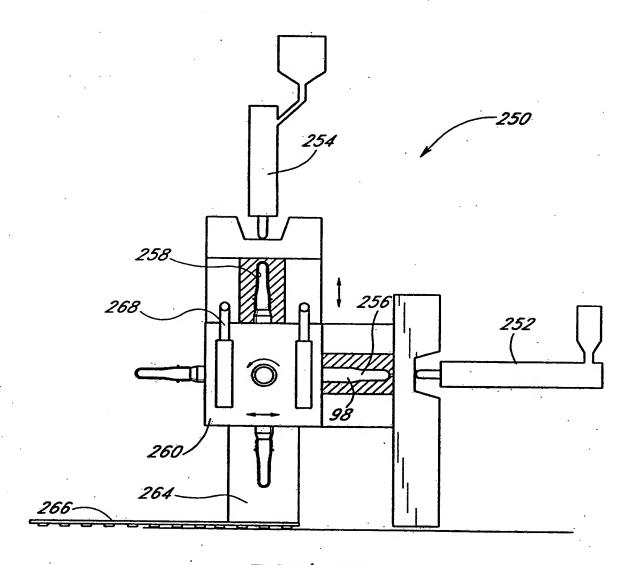


FIG.23

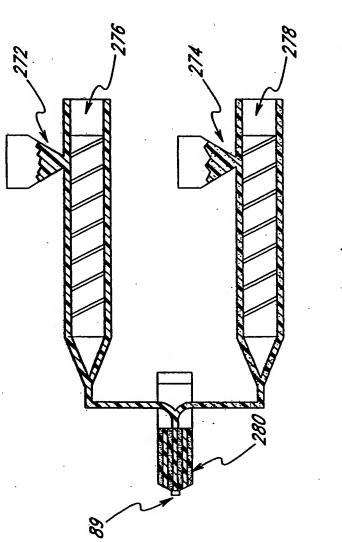
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ACTIVITY	New Cycle start point Wait	Insert mandrel into mold cavity	Inject and cool	Open mold	Wait	Rotate turntable 90*	Insert mandrel into	2d mold cavity	Wait	Inject and cool	Wait	Open mold	Rotate 90*	Perform cools on mandrel	Rotate 90°	Perform, cools on mandrel	Ejeci Perform	Rotate 90°	
STAGE	0	۵	ပ	q	9	ţ	6		4	1	•	ᅩ	1	w	u	0	d	b	
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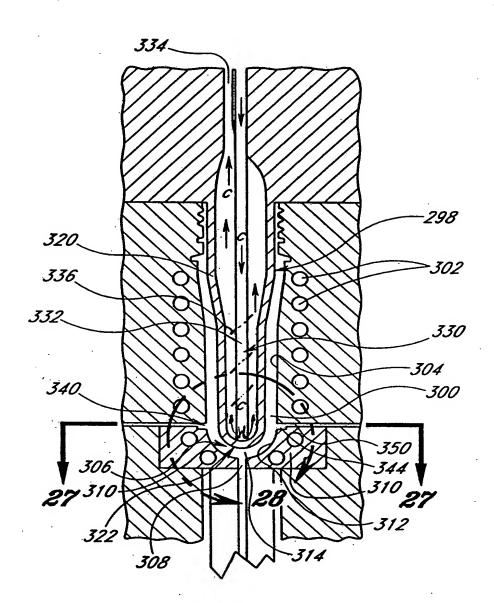


FIG.26

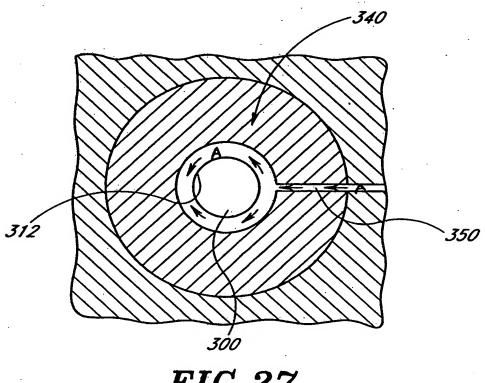


FIG.27

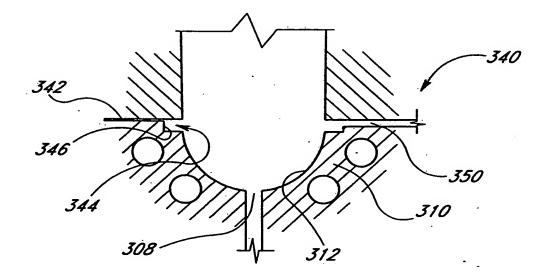


FIG.28